

- Type nA & tc certified for use in Zones 2 & 22 hazardous areas
- Loop Powered only 1.2V drop
- 5 digit 29mm high display & 31 segment bargraph
- Ex nA gas and Ex tc dust ATEX & IECEx certification
- IP66 GRP enclosure with separate terminal compartment
- Root extractor and 16 segment lineariser
- Optional backlight, alarms & external keypad

Email: sales@deeter.co.uk

www.deeterelectronics.com

3 year guarantee



The BA324NE loop powered 4/20mA indicator is a fourth generation field mounting instrument that is mechanically compatible and electrically similar to the earlier BA324ND. It has a much larger full 5 digit display and guaranteed performance between -40 and 70°C. Like its predecessor, the BA324NE is housed in a robust IP66 enclosure with a separate terminal compartment.

Main application of the BA324NE is to display a measured variable in meaningful engineering units within a Zone 2 or 22 hazardous area. The zero and span of the display are independently adjustable allowing the indicator to be calibrated to display any linear variable represented by the 4/20mA signal. A root extractor and an adjustable sixteen segment lineariser enable the indicator to display flow and variables such as tank level in linear engineering units. For weighing applications a tare function is included.

The bold 29mm high 5 digit display and 31 segment bargraph provide maximum contrast and has a very wide viewing angle, allowing the BA324NE indicator to be easily read in most lighting conditions over a wide temperature range. An optional factory fitted backlight is available for installations in poorly illuminated areas. The four digits, with three decimal points and a negative sign, may be configured to display any variable between -99999 and 9999.

The robust GRP enclosure has stainless steel fittings, silicone gaskets and an armoured glass window providing IP66 protection between -40 and 70°C. Ingress and impact protection have been independently assessed by Intertek. A separate terminal compartment allows the instrument to be installed and terminated without exposing the display electronics. To further simplify field wiring and subsequent inspection, the terminal cable entries and clamping screws are forward facing. Additional terminals are provided which may be used for linking the return 4/20mA conductor and the cable screens.

ATEX and IECEx non sparking Ex nA certification allows the BA324NE to be installed in a Zone 2 gas hazardous areas without the need for Zener barriers, galvanic isolators or a flameproof enclosure. For European and international Zone 2 applications the BA324NE offers a less expensive alternative to intrinsic safety and flameproof instrumentation.

Ex to dust certification also allows the BA324NE to be installed in Zone 22 dust hazardous areas, again without the need for Zener barriers, galvanic isolators or a flameproof enclosure.

A backlight which may be loop or separately powered is available as a factory fitted option. It provides green background illumination allowing the display to be read at night or in poorly



illuminated areas. When powered from the 4/20mA loop no additional field wiring is required but the indicator's voltage drop is increased. Powering from a separate supply produces a brighter backlight but requires additional field wiring.

Optional dual alarm outputs which can switch hazardous or safe area loads, such as sounders, beacons or solenoid valves, are available as a factory fitted option. The two galvanically isolated solid state outputs may be independently conditioned as high or low alarms with normally open or closed outputs. Annunciators on the display show the status of both alarm outputs.

Reliability is ensured by component conformal coating, protection from incorrect connection and radio frequency interference. The indicator has been subjected to extensive vibration testing and is supported by a three year guarantee.

Other field mounting models in this range include the BA304NE which has a similar specification but has a four digit 34mm high display.

Specification

Input

4 to 20mA Current

Less than 1.2V at 20°C Voltage

Less than 1.3V at -40°C

Less than 5V with optional loop powered backlight

±200mA or ±30V will not damage the indicator Overrange

Display

Liquid Crystal, non-multiplexed 5 digits 29mm high & 31 Type

segment bargraph

Adjustable between 0 & ±99999 for a 4-20mA input Span Zero Adjustable between 0 & ±99999 with 4mA input

1 of 4 positions or absent Decimal point

Polarity Automatic minus sign

Zero blanking Blanked apart from 0 in front of decimal point

Direction Display may increase or decrease with increasing 4-20mA input

Root extractor Selectable

Lineariser 16 adjustable segments

Reading rate 2 per second

Bargraph 31 segments 80mm long

9999 or -9999 with all decimal points flashing Overrange



Push buttons (Function in display mode)

Shows display with 4mA input Shows display with 20mA input

'P' Displays unit in mA or % of span, has a modified function when alarms

are fitted

Έ′ Used for tare function

Accuracy at 20°C

Linear ±0.02% of span ±1 digit Root extracting ±16µA at input ±1 digit

Temperature effect on:

Zero Less than 25ppm of span/°C Span Less than 50ppm of span/°C

Series mode rejection Less than 0.05% of span error for 1mA pk to pk 50 or 60Hz

interference

Intrinsic Safety Europe ATEX

> Code Group II Category 3G

> > Ex nA ic IIC T5 Gc Group II Category 3D Ex tc IIIC 80°C Dc IP66

 $Ta = -40 \text{ to } 70^{\circ}C$

Input parameters

Ιi 100mA

Cert. No. ITS11ATFX47255

International IECEx

Code Ex nA ic IIC T5 Gc

> Ex tc IIIC T80°C Dc IP66 Tamb = -40 to 70°C

Cert. No. IECEx ITS11.0016

Environmental

Operating Temperature -40 to 70°C Storage Temperature -40 to 85°C

Humidity to 95% at 40°C noncondensing

Vibration Report available

Enclosure IP66

Complies with EMC Directive 2014/30/EU **EMC**

Mechanical

Screw clamp for 0.5 to 1.5mm² cable Terminals

Weight 1.7kg

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Accessories

Backlight Green, may be loop or separately powered

Loop powered Input voltage increased to 5V

Separately powered 11V min at 35mA

Two alarm outputs, each of which may be independently configured as Alarms

a high or low alarm contact with a NO or NC output

Output Isolated solid state switch

> $5\Omega + 0.7V \text{ max}$ R_{on} R_{off} $1M\Omega$ min

Membrane keypad enables indicator to be controlled without External keypad

removing cover

Scale legend Units of measurement marked onto display escutcheon Tag number or application marked onto display escutcheon Tag legend

Stainless steel legend plate Stainless steel plate etched with tag number or application attached to

front of instrument

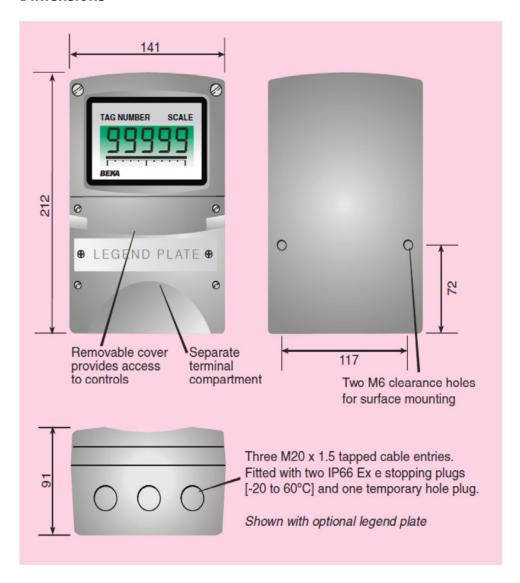
Pipe mounting kit BA392D or BA393

Tel: +44 (0) 1494 566 046

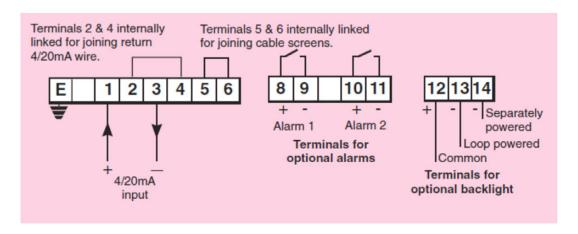
Email: sales@deeter.co.uk

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Terminal Connections





Ordering Information

Please specify

Model Number BA324NE

Display mode Linear, root or lineariser

> Will be set to display 0.0 at 4mA and 100.0 at 20mA with a linear display if calibration information is not supplied. Can easily be

recalibrated on-site.

Display at:

4.000mA Include position of decimal point & sign if negative, plus intermediate

20.000mA points if linearization is required

Accessories Please specify if required

External keypad External keypad

Display backlight Backlight Dual alarms **Alarms**

Escutcheon marking

Scale Legend required Legend required Tag Stainless Steel plate Legend required

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