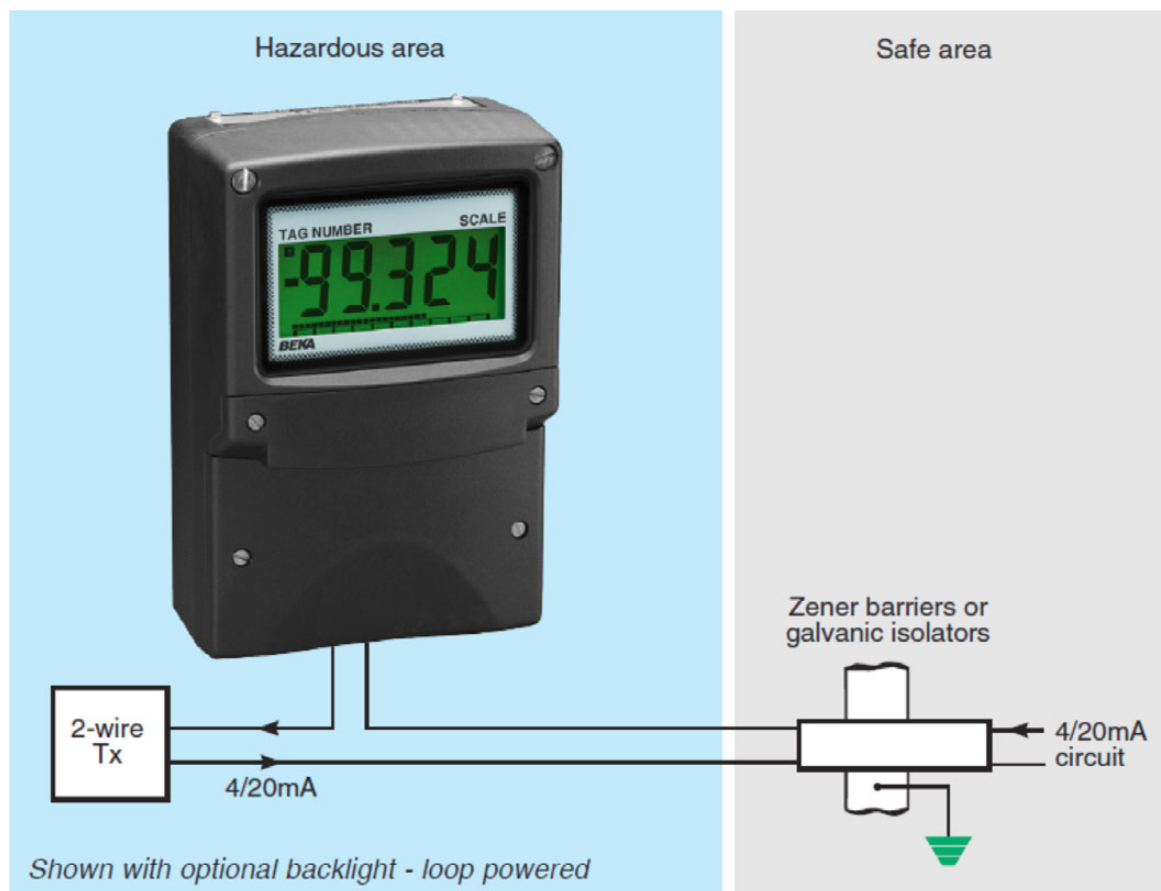


BA324E Intrinsically Safe 2-wire 4-20mA 5 digit Indicator



- Intrinsically safe for use in all gas & dust hazardous areas
- Loop Powered – only 1.2V drop
- 5 digit 29mm high display & 31 segment bargraph
- Intrinsically safe
 - ATEX gas
 - or ATEX gas & dust
 - or FM, cFM & ATEX gas
 - All versions have IECEx certification
- IP66 GRP enclosure with separate terminal compartment
- Root extractor and 16 segment lineariser
- Optional backlight, alarms & external keypad
- 3 year guarantee

BA324E Intrinsically Safe 2-wire 4-20mA 5 digit Indicator

The BA324E loop powered 4/20mA indicator is a fourth generation field mounting instrument that is electrically and mechanically compatible with the earlier BA324D. It has a much larger full 5 digit display and guaranteed performance between -40 and 70°C. Like its predecessor, the BA324E is housed in a robust IP66 enclosure with a separate terminal compartment.

Main application of the BA324E is to display a measured variable in meaningful engineering units within a hazardous area. The zero and span of the display are independently adjustable allowing the indicator to be calibrated to display any linear variable represented by the 4/20mA signal. A root extractor and an adjustable sixteen segment lineariser enable the indicator to display flow and non linear variables such as tank level in linear engineering units. For weighing applications a tare function is included.

The bold 29mm high 5 digit display and 31 segment bargraph provide maximum contrast and have a very wide viewing angle, allowing the BA324E indicator to be easily read in most lighting conditions over a wide temperature range. An optional factory fitted backlight is available for installations in poorly illuminated areas. The five digits, with four decimal points and a negative sign, may be configured to display any variable between -99999 and 99999.

The robust GRP enclosure has stainless steel fittings, silicone gaskets and an armoured glass window providing IP66 protection between -40 and 70°C. Ingress and impact protection have been independently assessed by Intertek. A separate terminal compartment allows the instrument to be installed and terminated without exposing the display electronics. To further simplify field wiring and subsequent inspection, the terminal cable entries and clamping screws are forward facing. Additional terminals are provided which may be used for linking the return 4/20mA conductor and the cable screens.

International intrinsic safety certification permits the BA324E to be installed throughout the world. The 4/20mA input terminals comply with the requirements for simple apparatus which, together with the low voltage drop, allow the indicator to be connected in series with most intrinsically safe 4/20mA loops. The BA324E may also be installed in dust hazardous areas. All input safety parameters are the same or greater than those for the preceding BA324D, thus allowing the BA324E to safely replace the earlier model.

A backlight which may be loop or separately powered is available as a factory fitted option. It provides green background illumination allowing the display to be read at night or in poorly illuminated areas. When powered from the 4/20mA loop no additional intrinsically safe interface or wiring is required and the indicator input remain compliant with the requirements for simple

BA324E Intrinsically Safe 2-wire 4-20mA 5 digit Indicator

apparatus. Powering from a separate supply produces a brighter backlight but requires an additional intrinsically safe interface and field wiring.

Optional dual alarm outputs which can switch hazardous or safe area loads, such as sounders, beacons or solenoid valves, are available as a factory fitted option. The two galvanically isolated solid state outputs may be independently conditioned as high or low alarms with normally open or closed outputs. Annunciators on the display show the status of both alarm outputs.

Reliability is ensured by component conformal coating, protection from incorrect connection and radio frequency interference. The indicator has been subjected to extensive vibration testing and is supported by a three year guarantee.

Other field mounting models in this range include the BA304E which has a similar specification and an even larger four digit 34mm high display.

Specification

Input

Current	4 to 20mA
Voltage	Less than 1.2V at 20°C Less than 1.3V at -40°C Less than 5V with optional loop powered backlight
Overrange	±200mA or ±30V will not damage the indicator

Display

Type	Liquid Crystal, non-multiplexed 5 digits 29mm high & 31 segment bargraph
Span	Adjustable between 0 & ±99999 for a 4-20mA input
Zero	Adjustable between 0 & ±99999 with 4mA input
Decimal point	1 of 4 positions or absent
Polarity	Automatic minus sign
Zero blanking	Blanked apart from 0 in front of decimal point
Direction	Display may increase or decrease with increasing 4-20mA input
Reading rate	2 per second
Bargraph	31 segment 80mm long
Overrange	99999 or -99999 with all decimal points flashing

BA324E Intrinsically Safe 2-wire 4-20mA 5 digit Indicator

Push buttons

▼

(Function in display mode)

Shows display with 4mA input

▲

Shows display with 20mA input

'P'

Displays unit in mA or % of span, has a modified function when alarms are fitted

'E'

Used for tare function

Accuracy at 20°C

Linear

±0.02% of span ±1 digit

Root extracting

±16µA at input ±1 digit

Temperature effect on:

Zero

Less than 25ppm of span/°C

Span

Less than 50ppm of span/°C

Series mode rejection

Less than 0.05% of span error for 1mA pk to pk 50 or 60Hz interference

Intrinsic Safety

Europe ATEX

Code

Group II Category 1 GD

Ex ia IIC T5 Ga

Ex ia IIIC T80°C Da IP66 – [*dust option, see how to order*

Ta = -40 to 70°C

Input parameters

Ui

30V dc

Ii

200mA

Pi

0.84W

Output parameters

Complies with requirements for *simple apparatus*

Cert. No.

ITS11ATEX27253X

(Special conditions only apply for installations in Zone 0)

USA FM

Standard

3610 Entity

Code

CL I, II, III: Div 1

Gp A, B, C, D, E, F & G

T5 @ 70°C

Standard

3611 Nonincendive

Code

CL I, II, III: Div 2

GP A, B, C, D, E, F & G

T5 @ 70°C

File

3041487

Canada cFM

File

3041487C

BA324E Intrinsically Safe 2-wire 4-20mA 5 digit Indicator

Intrinsic Safety (cont.)

International IECEx

Code	Ex ia IIC T5 Ga Ex ia IIIC 20 T80°C Da IP66 – [<i>dust option, see how to order</i> Tamb = -40 to 70°C
Cert. No.	IECEx ITS11.0014X (Special conditions only apply for installations in Zone 0)

Environmental

Operating Temperature	-40 to 70°C
Storage Temperature	-40 to 85°C
Humidity	to 95% at 40°C noncondensing
Vibration	Report available
Enclosure	IP66
EMC	Complies with EMC Directive 2014/30/EU

Mechanical

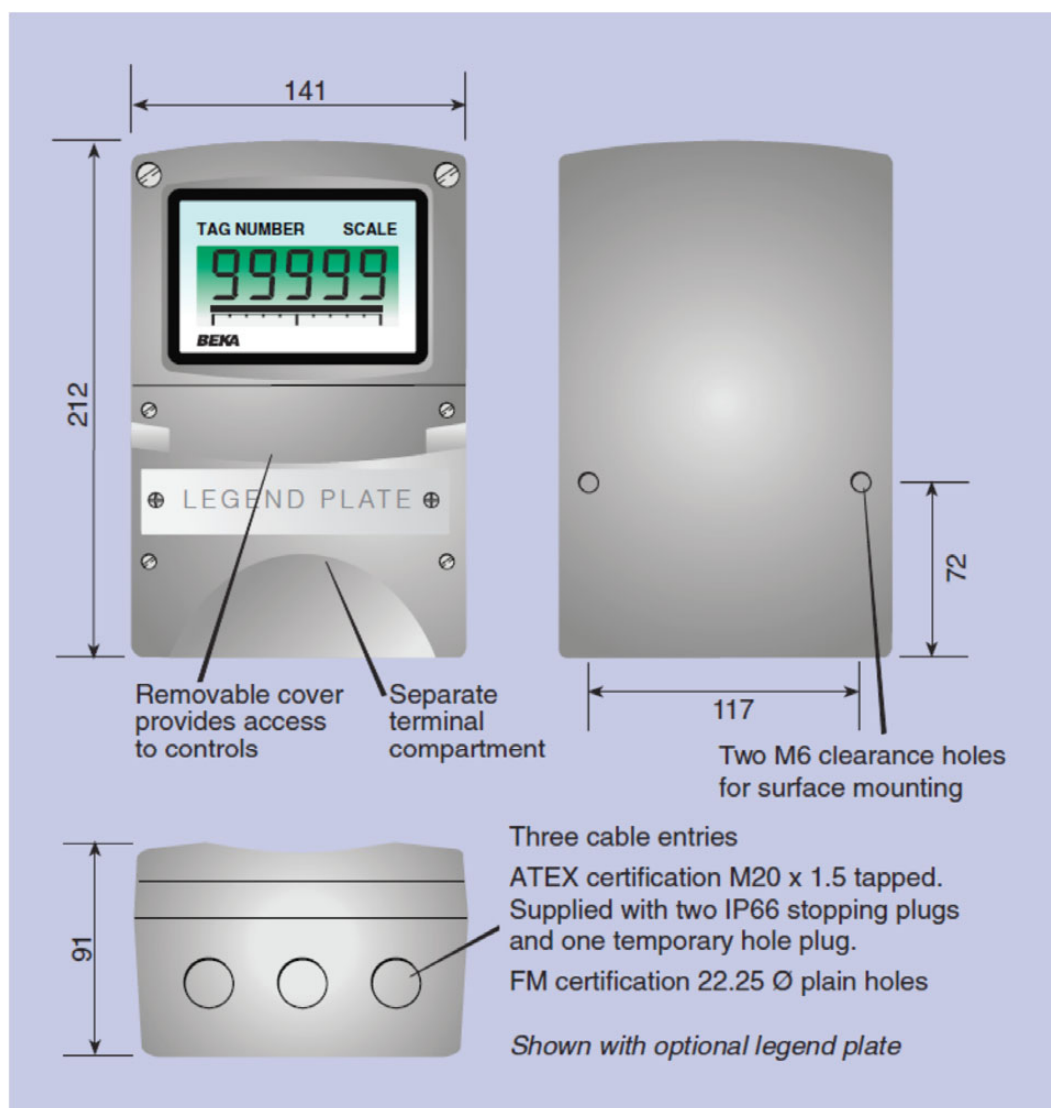
Terminals	Screw clamp for 0.5 to 1mm ² cable
Weight	1.7kg

Accessories

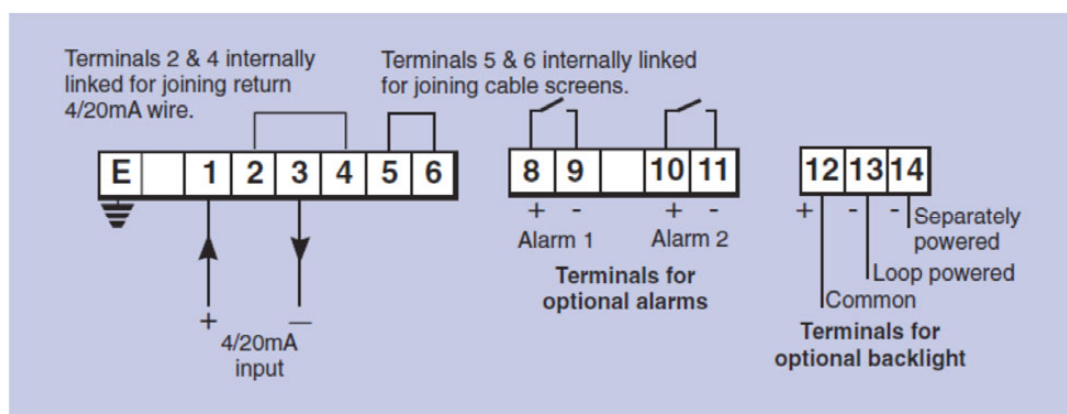
Backlight	Green, may be loop or separately powered
Loop powered	Indicator input voltage 5V
Separately powered	11V at 35mA from IS interface
Alarms	Two alarm outputs, each of which may be independently configured as a high or low alarm contact with a NO or NC output
Output	Isolated solid state switch complying with requirements for simple apparatus
R _{on}	5Ω + 0.7V max
R _{off}	1MΩ min
External keypad	Membrane keypad enables indicator to be controlled without removing cover
Scale legend	Units of measurement marked onto display escutcheon
Tag legend	Tag number or application marked onto display escutcheon
Stainless steel legend plate	Etched legend plate with tag number or application attached to front of instrument
Pipe mounting kit	BA392D or BA393

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Dimensions



Terminal Connections



BA324E Intrinsically Safe 2-wire 4-20mA 5 digit Indicator

Ordering Information

	Please specify
Model Number	BA324E
Certification	ATEX gas or ATEX gas & dust or FM, cFM & ATEX gas <i>All versions have IECEx certification</i>
Display mode	Linear, root or lineariser <i>Will be set to display 0.0 at 4mA and 100.0 at 20mA with a linear display if calibration information is not supplied. Can easily be recalibrated on-site.</i>
Display at:	
4.000mA	<i>Include position of decimal point & sign if negative, plus intermediate points if linearization is required</i>
20.000mA	
Accessories	Please specify if required
External keypad	External keypad
Display backlight	Backlight
Dual alarms	Alarms
Escutcheon marking	
Scale	Legend required
Tag	Legend required
Stainless legend plate	Legend required
Pipe mounting kit	BA392D or BA393